



CERT. 015/5
EWF Welders
Cert. System

1 WELDER APPROVAL TEST
CERTIFICATE

Recognised third-party organisation (RTPO)

2 Designation acc.to EN ISO 9606-1 : **135 P FW FM1 S t3 PB sl**
3 : **135 P FW FM1 S t5 PB sl**
4 Welding procedure specification : 04FW1.1-135-P-3,0-SSG
5 Identification No. :
6 Welder's name : **Aliaksandr KALENKOUSKI**
7 Identification :
8 Type of identification :
9 Date and place of birth : 18.08.1990, Skarinichi
10 Employer : Limited liability company «PrimInterPar»,
11 Directive / Standard : S06-ANB, CS08-COP, EN ISO 9606-1:2017

Exam Location : WS 253-000 «SSG», Minsk, BY
Exam No. : 28/20, 29/20
Certificate No. : SK 01 83784

2014/68/EU Directive PED, Annex I, Article 3.1.2¹⁾

12 Job knowledge accepted
13

14	Welding exam details	Range of approval
15 Welding process and Transfer mode	135-D / 135-D	135-D,G,S,P,138-D,G,S,P
16 Plate or pipe	P / P	P,T(rot.D≥75:PA,PB;D≥500:PA,PB)
17 Joint type	FW / FW	FW
18 Parent material group(s)/subgroups	1.1 / 1.1	
19 Filler material group(s)	FM1 / FM1	FM1,FM2
20 Filler material (Designation)	S / S	M,S
21 Shielding gas	M21 / M21	
22 Auxiliaries		
23 Type of current and polarity	DC/+	
24 Material thickness (mm)	3 / 5	≥ 3
25 Deposited thickness (mm)		
26 Outside pipe diameter (mm)		
27 Welding position	PB / PB	PA,PB
28 Joint design details	sl / sl	sl

29 Additional information is available on attached sheet and/or WPS No.:

30	Type of test	Performed and acceptable	Not required
31	Visual testing	X	
32	Radiography/Ultrasonic testing		X
33	Fracture test		X
34	Bend test		X
35	Notch tensile test		X
36	Macroscopic test	X	
37	Additional tests *)		X

Ing. Peter ĎURÍK, IW
on behalf of the RTPO

Date of issue : 27.04.2020
Location : Bratislava
Date of examination : 03.04.2020
Validity until : 02.04.2023



39 Prolongation for approval in accordance to EN ISO 9606-1, 9.3a

40	PROLONGATION FOR APPROVAL BY CERTIFICATION BODY FOR THE FOLLOWING 2 YEARS	41	PROLONGATION FOR APPROVAL BY EMPLOYER/WELDING COORDINATOR FOR THE FOLLOWING 6 MONTHS, ACCORDING TO POINT 9.2
Name:		Date:	
Position:		Signature:	
Date:		Position:	
Validity until:		Date:	
Signature and stamp:		Signature:	
		Position:	