



1 WELDER APPROVAL TEST
CERTIFICATE

Recognised third-party organisation (RTPO)



CERT. 015/5
EFW Welders
Cert. System

2 Designation acc.to EN ISO 9606-2 : **141 P FW 22 S t3 PB sl**
3 : **141 P FW 22 S t5 PB sl**
4 Welding procedure specification : 30FW22-141-P-3,0-SSG
5 Identification No. :
6 Welder's name : **Aliaksandr KALENKOUSKI**
7 Identification :
8 Type of identification :
9 Date and place of birth : 18.08.1990, Skarinichi
10 Employer : Limited liability company «PrimInterPar»,
11 Directive / Standard : S06-ANB-2016, Test Location : WS 253-000 «SSG», Minsk, BY
EN ISO 9606-2:2004 Test No. : 25/20, 26/20
Certificate No. : SK 01 83782

2014/68/EU Directive PED, Annex I, Article 3.1.2¹⁾

12 Job knowledge : accepted

13	Weld test details	Range of approval
14 Welding process	141 / 141	141
15 Plate or pipe	P / P	P,T(D≥150:PA,PB)
16 Joint type	FW / FW	FW
17 Parent material group(s)/subgroups	22 / 22	21,22
18 Filler metal type (designation)	S / S	S,nm
19 Shielding gas	I1 / I1	
20 Auxiliaries		
21 Material thickness (mm)	3 / 5	≥ 3
22 Outside pipe diameter (mm)		
23 Welding position	PB / PB	PA,PB
24 Joint design details	sl / sl	sl

25 Additional information is available on attached sheet and/or WPS No.:

26	Type of test	Performed and acceptable	Not required
27	Visual testing	X	
28	Radiography/Ultrasonic testing		X
29	Mag.particle/Dye penetrate		X
30	Micro/Macro		X
31	Fracture	X	
32	Bend		X
33	Impact tension test		X
34	Additional tests *)		X

35 *) append separate sheet if required



Date of issue : 27.04.2020
Location : Bratislava
Date of test : 03.04.2020
Validity of approval until : 02.04.2022

PROLONGATION FOR APPROVAL BY EMPLOYER/COORDINATOR

36 PROLONGATION FOR APPROVAL BY CERTIFICATION BODY

37	Date	Signature	Position or title

Date	Signature	Position or title